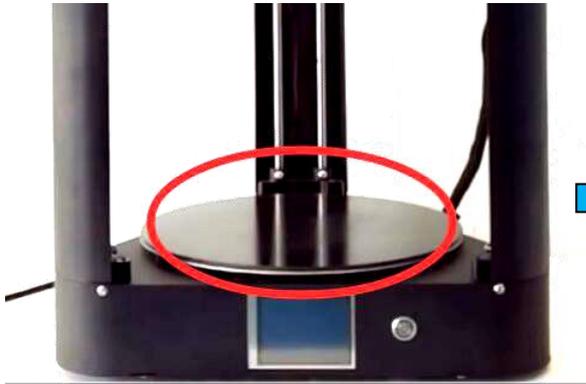


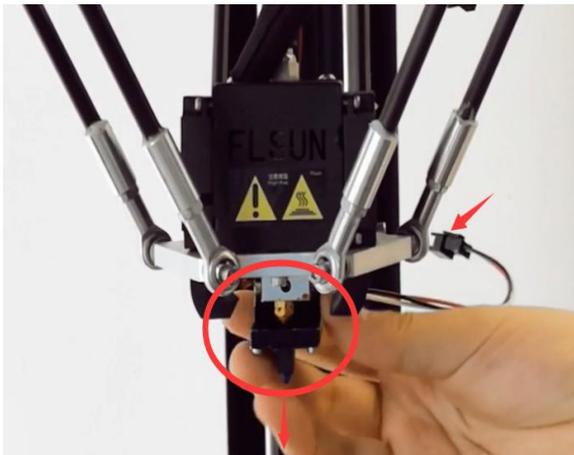
Precautions when using automatic leveling



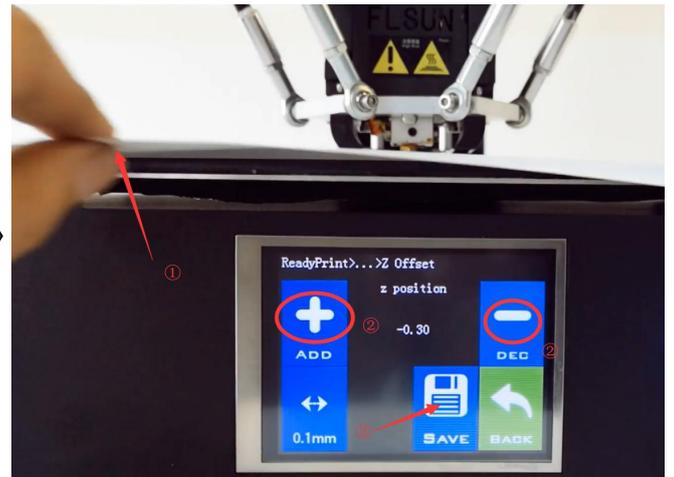
1. **Clean** the glass platform before automatically leveling.



2. **Plug** in leveling switch module before auto-level, notice that the Line must be plugged



3. **Remove** leveling switch module before click **Move_Z0** button.



4. **Adjust** and **save** Z0 position before start print.

How to make the glass platform better paste the consumables

1. Set the correct hot bed temperature (PLA hot bed setting is 65°C, ABS hot bed setting is 100°C)
2. When slicing, the default parameters can be used for the first time. The initial layer thickness is set to 0.3, the initial layer line width is set to 120, and the bottom layer print speed is set to 20, and the underlying edge is opened during printing to prevent curling.
3. Clean up the residual debris on the platform before printing. If there is oil, wipe it off with alcohol. The cleaner the platform, the better the model will be attached.
4. If you print more material when printing the first layer, you can click Z+(Each nozzle rises 0.05mm) in the 'Tools'-'Autolevel'-'Z-OFFSET' in the touch screen . If the nozzle is too high from the platform, the first layer can't stick to the platform. Click Z- (Each nozzle drops 0.05mm).
5. If the first layer is severely uneven when printing, you need to re-level it automatically.
- 6, the model contact surface printing platform area is too small: can be improved by reducing the printing speed, adding the base or the number of bottom edge coils.
7. If the consumables used are severely warped, you can use a solid glue stick or a small amount of liquid glue to smear on the printing platform, which will avoid the problem of curling to a certain extent