

Plasma CNC Table

Cuting Settings

Thickness	Amperage	Feed mm	Feed Inch	Air Pressure
20ga	41	3000	100	60
18ga	41	3000	100	60
16ga	50	2500	100	60
1/8 inch	80	2000	100	65
1/4 inch	120	2000	80	65
1/2 inch	140	1500	60	65

Test and Adjust as needed.