


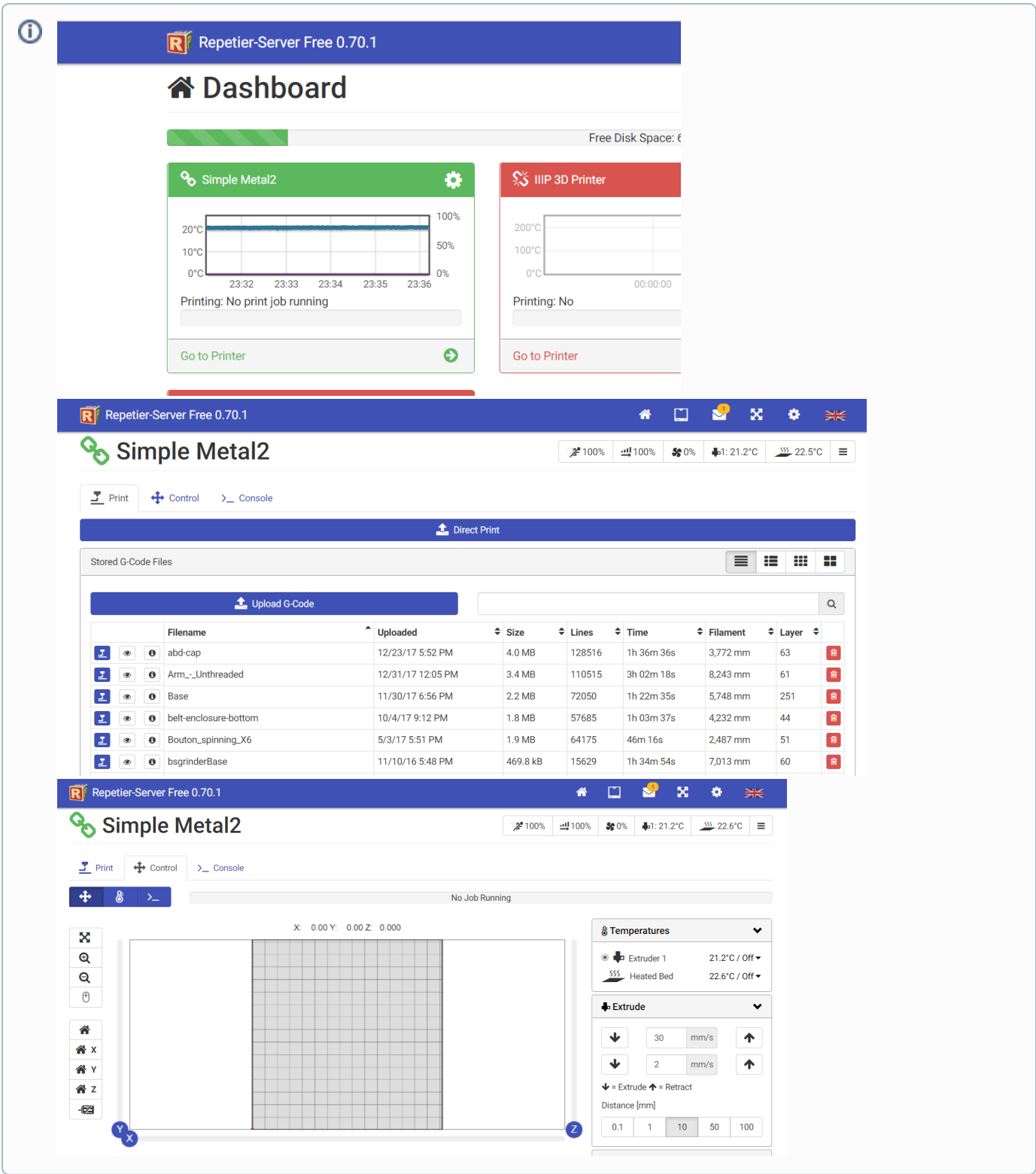
# Repetier Print Server

This is the guide for printing to 3D printers attached to the Repetier Print Server.

## Step-by-step guide

This guide assumes that you have your gCode file from Cura, Slic3r, or Simplify3D ready to go.

1. Browse to the server at <http://10.1.1.21>
2. You will get a login screen. Use the username and password on the wall in the 3D Printing room.
3. Now on the main page you will see a few printers. The ones that are green are ready to be used. (See 1st picture below)
4. Let's try the PrintrBot Simple Metal
  - a. Click on the Go to Printer under the printer display.
  - b. Now you'll see a page with the status at the top and a list of files in the print queue below. (See 2nd picture below)
  - c. You will also see an Upload G Code button.
  - d. Click on that and select your file from your computer.
  - e. Once the file is uploaded you may not see it.
  - f. You can click on the Uploaded column to sort by Date. One or two clicks will bring the newest file to the top.
- g. Now you can print. Click the next to your file name to start printing.
5. Monitoring your printer.
  - a. First of all, you can click on the control button on the printer page.
  - b. You'll see the data about the printer. The important parts are the extruder temp and the bed temp on the far right top.
  - c. When you start to print, those will start to rise.



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