Measuring Metal and talking the language

Measurement is a important things when working with CNC's and also Metal in general.

General measurement and spoken measurements

Inches	
0.100 in	One hundred thousands
0.010 in	ten thousands
0.001 in	one thousands = one thou
0.0001 in	one ten-thousands = one tenth

Here is a great introduction to measurement lingo you might her when working with metal

https://www.mitutoyo.com/wp-content/uploads/2015/11/EDU15001A.pdf