## **Elegoo Mars**

The Elegoo Mars is an SLA Printer which prints from a vat of liquid resin versus using a hot end and plastic filament.

## Thank you to Elegoo for donating our cool new Mars printer.

This is the printer we are using - https://amzn.to/3fcxhUr

YouTube video for how to use is here:

Elegoo has a couple other NEW models that are really cool:

It works out like this:

- Mars Standard version with color screen https://amzn.to/38CQIEb or at https://elegoo.com/mars 4.72\*2.68\*6.1 inches
- Mars Pro Pro version of the color screen https://amzn.to/3cwXDA7 or at https://elegoo.com/marspro 4.53in (L) \* 2.56in (W) \* 5.9in (H)
- Mars 2 Standard version Monochrome screen https://amzn.to/2NebliA or at https://elegoo.com/mars2 5.08in(L)\*3.15in(W)\*5.90in(H) Current favorite. Ask JC why not to get the Pro
- Mars 2 Pro Pro version of the Monochrome screen https://amzn.to/2OmKW2S or at https://elegoo.com/mars2pro 5.08in(L)\*3.15in(W)\*6.30in (H)
- And the MEGA SLA printer, the SATURN https://elegoo.com

Some of the basic Items you will need for using the Elegoo Mars

- · Resin Comes in three types
  - o ABS Like
    - https://amzn.to/35tfu7c Elegoo Lots of colors
    - https://amzn.to/3gTSsvw Siraya Tech Tenacious Add about 15% of this to your other resin to make it really strong
    - https://amzn.to/3gMvmXm Siraya Tech Fast a fast curing resin with ABS like properties
  - New Plant Based Resin (??? for those who like to eat their resin? NO NO, Don't do that!!)
    - https://amzn.to/3B3Lqy5 Elegoo Black, Translucent, Clear Green, White
  - Standard
    - https://amzn.to/2YskHuu Elegoo Lots of Colors
    - https://amzn.to/31jT32V ANYCUBIC
  - Water Washable
    - https://amzn.to/35o5Anf Elegoo A Few Colors
  - o High Resolution
    - https://amzn.to/2zKrhTc Siraya Tech Blu High resolution transparent blue color Needs a higher ambient temperature 77° or higher.
    - https://amzn.to/3cnkuiD ANYCUBIC High Precision Resin Gray
    - https://amzn.to/3tSHj3G ANYCUBIC High Precision Resin Green
  - Jewelry Castling These will burnout and leave no ash.
    - https://powerresins.com/ Burn
- Washing
  - o 99% Isopropyl Alcohol https://amzn.to/3gJqlc5
- Filters and Funnel
  - o To get the resin back in the bottle
  - https://amzn.to/3d9B4zY
- Resin Tank
  - $^{\circ}\,$  It's easiest if you have your own tank(s) You simply close them up and swap them out.
  - Two Pack of Resin Tanks https://amzn.to/2YpOxj3
  - Two pack in Gray and Black https://amzn.to/3tawKZk
- FEP Film Sheets
  - ° This is the clear plastic on the bottom of the tanks, they do wear out or get scratched and need to be replaced.
  - FEP Sheets, Pack of 5 https://amzn.to/3bXUFTK
- 0 It's nice t
  - o It's nice to have your own, so you can just swap and go if there is a print waiting for someone to take it off.
  - Build Plate https://amzn.to/2VTWCLo
- Standard set of tools for 3D prints
  - o precision wire cutters https://amzn.to/2ycxcQa
    - or narrow tip type https://amzn.to/2KRDwz5
  - o scraper https://amzn.to/3aZMhlc
    - or razor blade since it's a solid metal bed https://amzn.to/35tfap0
  - USB Drive MicroCenter in Fairfax
- Some tips from Anthony Lesnik
  - UV Curing Small nail hardening station https://amzn.to/2C6Trst
  - Ultrasonic cleaning Put water in the unit, Put a small zip-lock bag of alcohol with your part in it. Put the zip lock in the unit. https://amzn.to/3iTOF6B