

# FLSUN QQ-S Pro

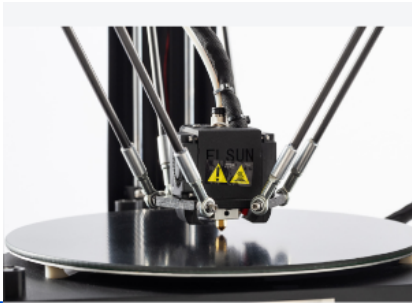
<https://www.flsun3d.com/product/4.html>

The FLSUN was donated by David Bearon and his family. And will be housed at Purcellville.

The QQ-S Pro and the Q5 are delta printers. This is a different style than your typical X/Y/Z printers. There are three arms that come down to move the head on a circular bed. They have auto bed leveling and should only need to be leveled once.

## Printing Process

- 1. You will use Cura to slice your models.
- 2. Copy the file to a USB Drive,
- 3. Choose print from the screen menu
- 4. Select your file
- 5. Hit print.



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|                                                     |                                   |                                          |
|-----------------------------------------------------|-----------------------------------|------------------------------------------|
| Printing principle: FDM (Fused Deposition Modeling) | Printing speed: 30-120mm/s        | Printing layer thickness: 0.05-0.4mm     |
| Print accuracy: ±0.1mm                              | Equipment volume: 286*348*780mm   | Equipment weight: 13Kg                   |
| Printing volume: Diameter 255*Height 365mm          | Nozzle diameter: 0.4mm            | Number of nozzles: 1                     |
| Display screen: 3.2" full color touch screen        | Connection type: SD card/USB/WIFI | Printing material: PLA/ABS/PVA/HIPS/WOOD |
| Input format: STL, GCODE, OBJ                       |                                   |                                          |

FLSUN QQ-S is designed for speed, the printing speed is 1.5 times that of the I3 structure printer, and the printing accuracy is the same. Relying on the high-speed products and high-quality services, it has been unanimously recognized by customers at home and abroad. It has a flexible three-axis linkage system, a powerful 32-bit motherboard, a 24V power supply, a lattice hot bed, and an all-metal side shell to ensure better printing quality and a more stable structure.

Instruction Manual (You can ignore the Build Instructions)

